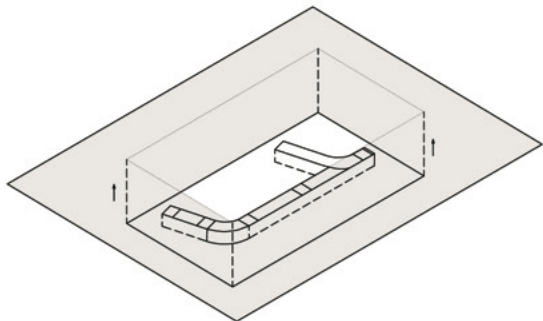


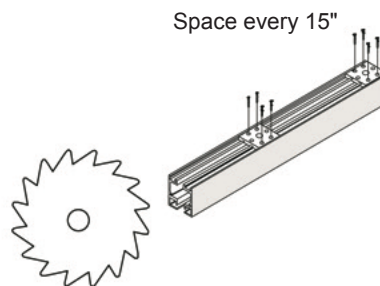


1. Mount pre-assembled stacking area to ceiling. If not using track on plywood, you will mount parking area in step 5.

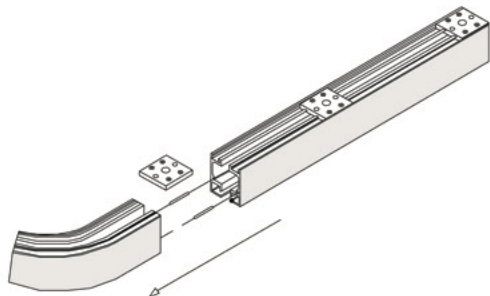


2. Each straight segment of track comes in two separate pieces. Cut each side of track to length as necessary. Slide fixing plates into track and space fixing plates every 15". Tighten set screws.

a. Be sure to allow 6" between wall and straight track for end piece of top track.

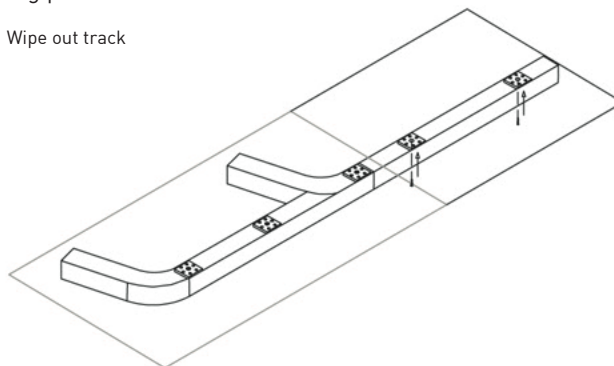


3. For each side of track, insert connecting pins between segments. Fit factory edge to factory edge. Connect with connecting pins straight run of track to stacking area.



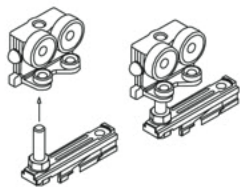
4. Secure track to ceiling/header using center countersunk holes in fixing plates.

a. Wipe out track

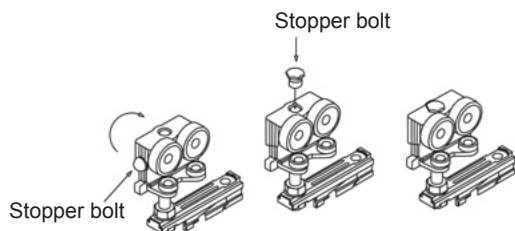


TIP: Use 1/4" flathead screw, length dependent on header material.

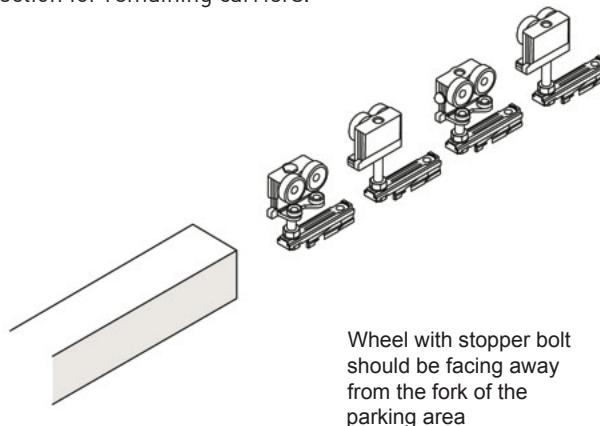
5. Assemble carriers and suspension plate. Adjust all to equal lengths for easy adjustment later.



a. Add stopper bolt to one wheel.

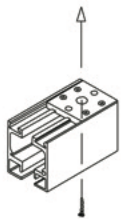


6. In the 6" gap mentioned in step 2a, insert carriers and stops into track. Wheel with stopper bolt should be inserted first. See detail below for which way first wheel should face. Alternate wheel direction for remaining carriers.



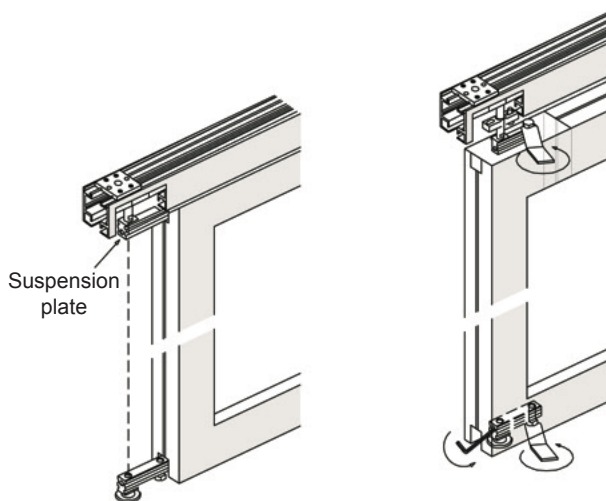


7. Mount track end piece in 6" gap from step 2a.



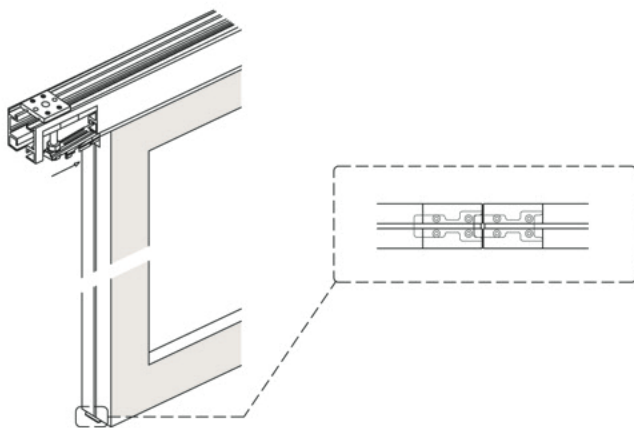
8. For systems with pivot:

- Install bottom pivot. Use plumb bob (or laser) directly underneath top pivot (already installed in stacking area track piece) to determine placement (make sure this is 2-1/2" from wall). Use a drill and insert bottom pivot, screwing into subfloor. Insert bottom suspension plate into bottom pivot.
- If floor is not level, you can shim bottom pivot.
- Hang pivot door by sliding top suspension plate part-way into channel at top of panel. Slide bottom suspension plate into panel. Both of these plates should now slide into the panel fully.
- Level pivot panel (tip: use a shim for this). Tighten top and bottom lock nuts to secure panel into place. Tighten set screw.



9. Hang sliding panels by sliding top suspension plates into channels located at top of panel.

- Ensure doors are in proper order and orientation. Alignment plates at bottom of panels should fit tongue and groove.

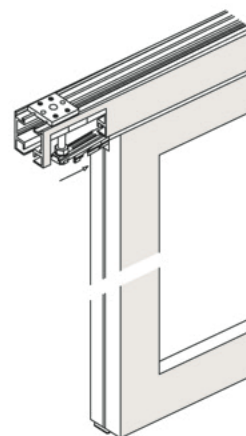
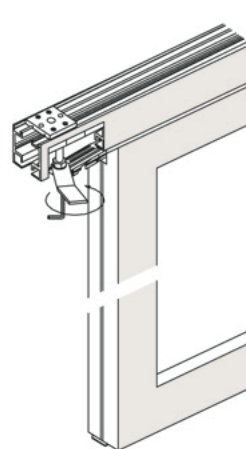
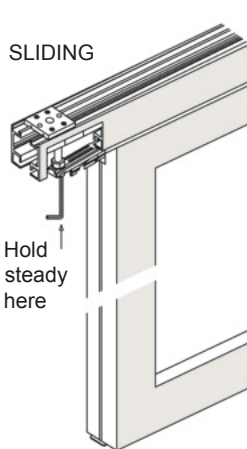


10. Adjust panel heights and ensure level.

- For systems with pivot, begin by adjusting pivot panel using supplied wrench to either raise or lower by tightening or loosening nut at bottom of panel.

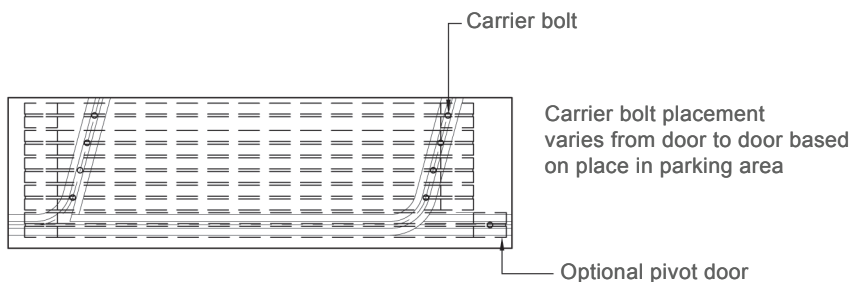


- To adjust sliding panels, take suspension plate halfway out of channel (door is still hanging) and adjust using supplied allen key and wrench. Repeat for each side of panel. When finished, slide suspension plate back into channel. Do not lock wheels into place.

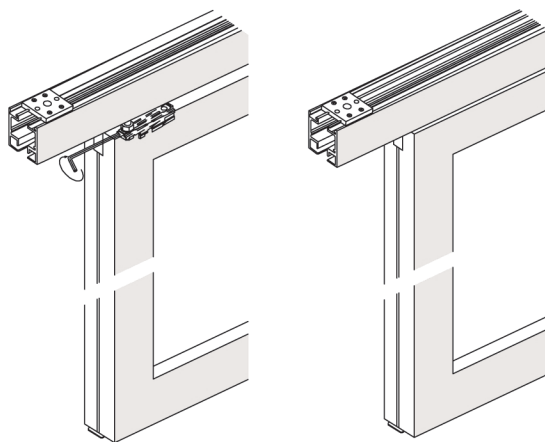




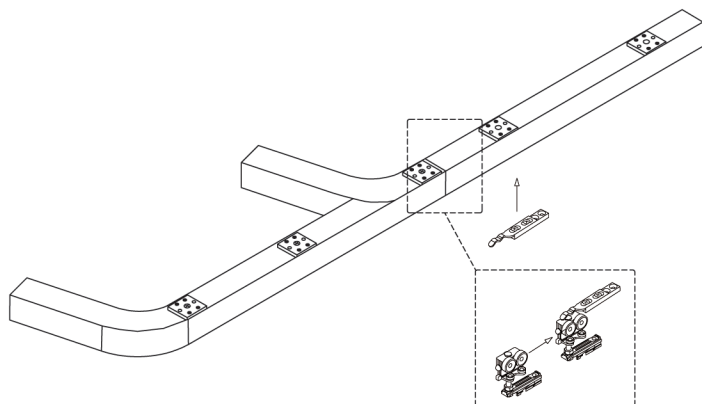
11. Adjust panel wheel locations by sliding each panel into stacking area. Once all panels are stacked, gently pat each panel until the sides are aligned.



12. Once all panels move freely in and out of parking area and are aligned, use supplied allen key to tighten set screw at edge of suspension plate. Wheels are now locked into place. Insert cap into channel.



13. Install center stop by sliding last panel out of the stacking area into closed position. Mark center of carrier bolt closest to stacking area on outside of track with pencil. Screw in center stop, center of arch should align at pencil mark.



14. Install dust proof strikes by marking on floor where flush bolt rod strikes. Use a 11/16" drill and insert pressure fit dust proof strike. For extra security, add dab of glue inside newly drilled hole.

